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RBW5605G00351-3G

Job Sheet 201344



Part No: RBW5605G00351-3G

Job Qty: 1 pcs

Part Name: Tool, Filler Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/19

Job Tracking No:

Due Date: 10/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW5605G00351-3G Rev E IPP Rev A 18.03.23 New issue DP Verify DD/IPP Rev. B 19.06.03 drawing revision DP Verify DD/IPP Rev. C 19.09.13 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off					
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time						
100	Small Fab - 1	1 pcs	10/30/19	0.00	0.07	Small Fab - 1								
						Small Fab - 2								
						Small Fab - 3								
						Small Fab - 4								
						Small Fab - 5								
						Small Fab - 6		GP 19-10-22						
						Small Fab - 7								
						Small Fab - 8								
120	QC 5	1 pcs	10/30/19	0.00	0.00	QC 5 - 10								
						QC 5 - 12								
						QC 5 - 17								
						QC 5 - 18								
						QC 5 - 19								
						QC 5 - 22								
						QC 5 - 24								
						QC 5 - 3								
						QC 5 - 43								
						QC 5 - 49								
						QC 5 - 51								
						QC 5 - 58								
						QC 5 - 68								
						QC 5 - 9								
						QC 5 - 50								
						QC 5 - 30								
						QC 5 - 40		DAS 40 9-89 OCT 23 2019						
						QC 5 - 61								
						QC 5 - 81								
						130	Packaging 3-1 - Stock - B4B	1 pcs	10/30/19	0.00	0.00	Packaging 3 - 1 - B4B		
												Packaging 3 - 2 - B4B		
												Packaging 3 - 3 - B4B		
						Plex 10/1/19 1:55 PM Dart.lajeunesse.marie								

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MLL
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	10/30/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 100 - Assemble as per drawing. See 8 and 9.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____) The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CL-652-PGH	Plastic Handle 3/8"-16 x 5/8" Depth x 3-3/4" Long	1 Ea (1 ea)	100-Small Fab - 1	219385
RBW5605G00351-3G-1	Shoe	1 pcs (1 ea)	100-Small Fab - 1	219106 220100
RBW5605G00351-3G-2	Shank	1 pcs (1 ea)	100-Small Fab - 1	219106

Job Allocations

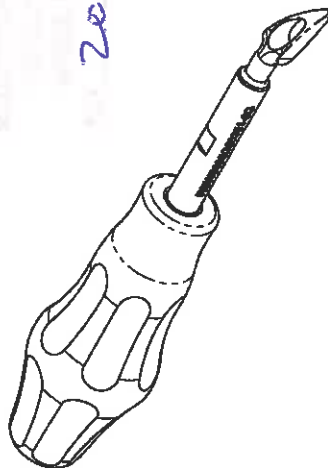
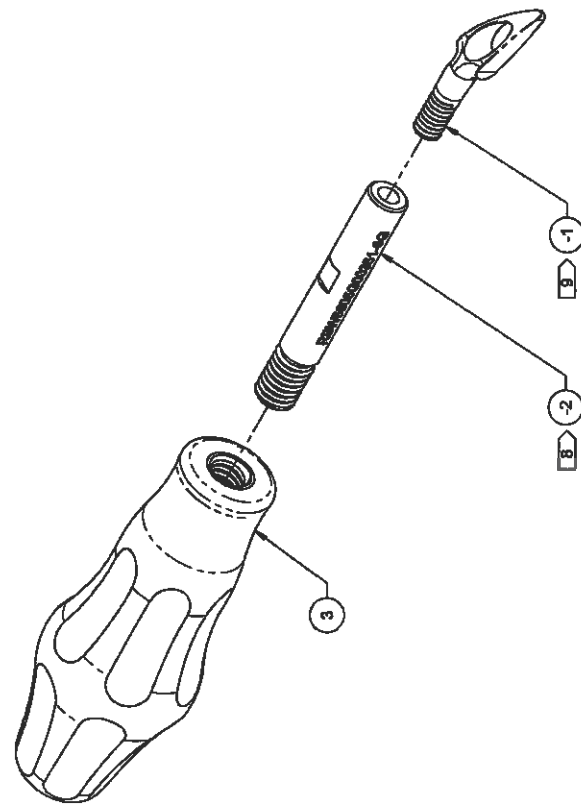
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	CL-652-PGH	1	2	0
	RBW5605G00351-3G-1	1	4	0
	RBW5605G00351-3G-2	1	0	0

Part Specifications

Specifications could not be found.

8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW5605G00351-3G-1	SHOE
-2	1	RBW5605G00351-3G-2	SHANK
3	1	CARR-LANE#CL-652-PGH OR EQUIV.	PLASTIC PALM GRIP HANDLE 3/8"-16 THREAD X 5/8" THREAD DP. X 3-3/4" LG.



RBW5605G00351-3G FILLER INSTALLATION TOOL

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NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

UNITS: INCHES UNLESS OTHERWISE NOTED

IDENTIFICATION: N/A

ASSEMBLE AS SHOWN

APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -2 THEN ASSEMBLE WITH ITEM 3, AND REMOVE EXCESS

APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -1 THEN ASSEMBLE WITH ITEM -2, AND REMOVE EXCESS

THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

SEE PREVIOUS REVISION FOR MORE INFORMATION		19-910 KPT	
REMOVED ITEMS -3 AND 4			
ADDED ITEMS -2 AND 3			
-1 REMOVED $\phi 0.170 \pm 0.000$ -0.001, 0.188, $\phi 0.1250$ -0.1242, AND RD.008 MAX DIMS. ADDED 1/4-20 UNC AND 0.38			
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM		
DRAWN	KPT		
CHECKED	MM		
MFG. APPR.	JFF		
APPROVED			
DATE 2019-09-13			
DART AEROSPACE LTD HARRISBURG, ONTARIO, CANADA			
TOOL PART #		REV. E	
RBW5605G00351-3G		SHEET 1 OF 3	
TITLE		SCALE	
FILLER INSTALLATION TOOL		NTS	
THIS DOCUMENT IS UNCLASSIFIED AND IS AVAILABLE TO THE PUBLIC. CONTACT DART AEROSPACE LTD. FOR MORE INFORMATION. DART AEROSPACE LTD. 10000 KENNEDY ROAD, HARRISBURG, ONTARIO, CANADA			

Route update only

H:/FORMS/Quality Assurance/approved QA/NCRWO Rev J